

This Page Is Inserted by IFW Operations  
and is not a part of the Official Record

## **BEST AVAILABLE IMAGES**

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images may include (but are not limited to):

- BLACK BORDERS
- TEXT CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT
- ILLEGIBLE TEXT
- SKEWED/SLANTED IMAGES
- COLORED PHOTOS
- BLACK OR VERY BLACK AND WHITE DARK PHOTOS
- GRAY SCALE DOCUMENTS

**IMAGES ARE BEST AVAILABLE COPY.**

**As rescanning documents *will not* correct images,  
please do not report the images to the  
Image Problem Mailbox.**



⑪ Publication number : **0 665 108 A2**

⑫ **EUROPEAN PATENT APPLICATION**

⑳ Application number : **94117447.6**

⑤① Int. Cl.<sup>6</sup> : **B41J 2/175**

㉔ Date of filing : **04.11.94**

③① Priority : **05.11.93 JP 301151/93**

④③ Date of publication of application :  
**02.08.95 Bulletin 95/31**

⑧④ Designated Contracting States :  
**CH DE FR GB IT LI NL SE**

⑦① Applicant : **SEIKO EPSON CORPORATION**  
**4-1, Nishi Shinjuku 2-chome**  
**Shinjuku-ku, Tokyo (JP)**

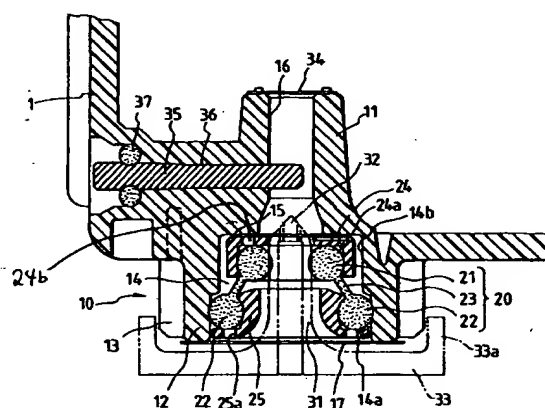
⑦② Inventor : **Miyazawa, Hisashi, c/o Seiko Epson Corporation**  
**3-5, Owa 3-chome**  
**Suwa-shi, Nagano (JP)**

⑦④ Representative : **DIEHL GLAESER HITL & PARTNER**  
**Flüggensstrasse 13**  
**D-80639 München (DE)**

⑤④ Ink cartridge for printer.

⑤⑦ A self-aligning ring (20) for receipt within the ink supply port (10) of an ink cartridge is provided. The ring (20) includes, on the side thereof facing the interior of the ink cartridge, a first annular seal member (21) whose inner diameter is slightly smaller than the outer diameter of an ink supply needle (31) of a recording head, and on the side thereof facing the exterior of the ink cartridge, the ring includes a second annular seal member (22) whose outer diameter is slightly larger than the inner diameter of the ink supply port (10). The seal members (21, 22) are connected by a thin flexible connecting member (23). If the ink supply needle (31) is not positioned precisely coaxial with respect to the ink supply port (10) or even if the ink supply needle (31) is not positioned precisely perpendicular to a recording head, the first annular seal member (21) is displaced to conform with the ink supply needle (31) position by deforming only the thin connecting member (23) and is hermetically fitted to the ink supply needle (31). Thus, ink is prevented from leaking from this seal. Where a multichannel ink cartridge for color printing is provided, a self-aligning ring would be mounted in the ink supply port of each compartment for cooperation with an associated ink supply needle.

FIG. 1



The present invention relates generally to an ink cartridge for use with an ink-jet type recording apparatus.

Ink-jet type recording apparatuses use liquid ink to print recording data. Particularly, an ink-jet type recording apparatus employs an ink cartridge that supplies ink contained therein to the recording head. The ink cartridge is directly connected to the recording head through the use of an ink supply needle mounted on the recording head. Ink is delivered by utilizing a pressure difference between the ink in the recording head and the ink in the ink cartridge, and by capillary forces.

As a result of this construction, the ink cartridge is required to have a structure for connecting the ink cartridge to the ink supply needle. This structure is disposed either on the lower surface of the ink cartridge or below the ink cartridge itself. This arrangement of the connecting structure in turn requires that an appropriate measure be taken to contain leakage of ink from the ink cartridge when the cartridge is connected to the ink supply needle. As has already been disclosed in Japanese Unexamined Patent Publication No. 50-74341, one method of dealing with the leaking of ink which is widely used is to employ a packing having a through-hole and a seal that allows the ink supply needle to be hermetically fitted into this through-hole at the ink supply port of the ink cartridge. With this structure, the ink cartridge can be positioned and retained in contact with the recording head without allowing any ink to leak by inserting the ink supply needle into the through-hole of the packing so as to pierce the seal.

In order to prevent any ink from leaking, the ink supply port provided on the ink cartridge must have a minimal diameter. This design further requires a minimal diameter for the through-hole in the packing that is disposed in the ink supply port. However, if the ink supply needle is not positioned precisely coaxial with the through-hole in the packing disposed in the ink supply port, or if the ink supply needle is not perfectly perpendicular with respect to the packing disposed in the ink supply port, then the ink supply needle will not be centered upon insertion into the through-hole of the packing. As a result, the ink supply needle will be in contact with only a portion of the packing, whereas the remaining portion of the packing will not come in contact with the ink supply needle. Thus, ink will leak from between the ink supply needle and the packing where the ink supply needle does not contact the packing.

This problem of leaking ink also arises from inconsistent positioning tolerances among the multiple ink supply needles in a recording head for a color printer using more than one ink supply needle to supply color inks to a recording head from a plurality of color ink tanks. In many cases, the plurality of color ink tanks is provided as a plurality of compartments in a

single tank, so that the spacing between the connecting structures of the ink tank compartment and between the respective ink supply needles is fixed, aggravating the tolerance problem.

The present invention intends to overcome such difficulties and its object is to provide an improved ink tank or cartridge. This object is solved by the ink cartridge of independent claim 2. Further advantageous features, aspects and details of the invention are evident from the dependent claims, the description and the drawings. The claims are intended to be understood as a first non-limiting approach of defining the invention in general terms.

Accordingly the present invention provides an ink tank with a seal which compensates for inconsistent positioning of ink-supply needles, or inconsistent inclines of ink-supply needles and keeps ink from leaking from the ink supply take while in use.

The present invention, therefore, provides an ink cartridge for use with an ink-jet type recording apparatus which compensates for misalignment of the ink supply port and ink supply needle to stop any ink from leaking.

Generally speaking, in accordance with a preferred aspect of the present invention, a novel ink cartridge is provided which is capable of compensating for any displacement of the ink supply needle with respect to the ink supply port at the time the ink supply needle is connected to the ink supply port. The needle and port can be connected without allowing the ink to leak.

The ink cartridge according to a further aspect of the present invention comprises at least one self-aligning ring operatively coupled to an ink supply port of the ink cartridge on the outlet or recording head side. In operation, each ink supply port is coupled with an ink supply needle emanating from the recording head through the self aligning ring. The self-aligning ring preferably includes: a first annular seal member whose inner diameter is slightly smaller than an outer diameter of the ink supply needle; a second annular seal member whose outer diameter is slightly larger than an inner diameter of the ink supply port; and a thin connecting member for connecting the two seal members. When coupled, even if the ink supply needle is not located precisely coaxial with the corresponding ink supply port, the ink supply needle can be connected to the ink supply port hermetically by flexing the thin connecting member, thereby eliminating any leakage of the ink.

Accordingly, it is an aspect of this invention to provide an improved ink transfer mechanism for transferring between an ink cartridge and a recording head.

Another aspect of the invention is to provide an improved ink transfer mechanism capable of compensating for any misalignment of the ink supply needle with respect to the ink supply port during use.

A further aspect of the invention is to provide an improved ink transfer mechanism wherein a self-aligning ring permits a hermetic seal between an ink cartridge and a recording head regardless of misalignment of the ink supply needle with respect to the ink supply port during use.

The invention according to preferred embodiments comprises the features of construction, combination of elements, and arrangement of parts, which will be exemplified in the construction herein-after set forth.

For a fuller understanding of the invention, reference is had to the following description taken in connection with the accompanying drawings, in which:

FIG. 1 is a fragmentary enlarged cross-sectional view of an ink cartridge and recording head combination constructed in accordance with a preferred embodiment of the present invention;

FIG. 2 is a cross-sectional view of the ink cartridge of FIG. 1 constructed in accordance with a preferred embodiment of the present invention shown mounted on an ink supply needle;

FIG. 3 is a fragmentary enlarged cross-sectional view of the ink cartridge and recording combination of FIG. 1 illustrating the operation of the invention where the ink supply needle is not properly aligned.

FIG. 4 is an exploded perspective view of a multi compartment ink cartridge for color printing and associated recording head combination constructed in accordance with a second embodiment of the present invention; and

FIG. 5 is a bottom plan view of the ink cartridge of FIG. 4 constructed in accordance with the second embodiment of the present invention.

FIGS. 1 and 2 show an ink cartridge constructed in accordance with a preferred embodiment of the present invention. The ink cartridge of this embodiment is especially designed for monochromatic printers. Referring to FIG. 2, an ink cartridge main body, indicated generally as 1, is integrally formed into a box having an opening on top. Ink cartridge main body 1 is made of a resin material that suppresses evaporation of ink and is constructed to allow air passage.

The upper opening of ink cartridge main body 1 is covered integrally with a cover 2 having both an ink charging port 3 sealed by a spherical stopper 4 and an air vent 5 similarly sealed by a spherical stopper 6 designed to permit air flow into the ink cartridge while preventing ink loss. The air vent 5 communicates with atmosphere through a winding groove 61 and an air communication hole 60.

An ink supply port, indicated generally as 10, is formed on one side of the bottom of ink cartridge main body 1. Ink supply port 10 communicates with an ink supply needle 31 of a recording head (not shown). Further, an ink absorbing member 8, formed of a flexible porous material, is disposed within main body 1.

A biasing plate 7 is positioned with respect to cover 2 to form a gap between cover 2 and ink absorbing member 8. The ink supply needle is positioned relative to the ink cartridge by a positioning member 33 which is dimensioned to receive an outwardly projecting portion 12 of the ink receiving and transmitting portion of the ink cartridge which defines the ink supply port.

Reference is now made to FIG. 1, wherein ink supply port 10 is shown in enlarged form. Ink supply port 10 includes an inward projecting portion 11 and an outward projecting portion 12. Inward projecting portion 11 projects inward into ink cartridge main body 1 to bias ink absorbing member 8. Outward projecting portion 12 projects outward from ink cartridge main body 1 to position ink cartridge main body 1. Inward projecting portion 11 is preferably provided such as to assist the flow of ink within ink absorbing member 8 to ink supply port 10 by compressing ink absorbing member 8 in the area adjacent inward projecting portion 11 to produce an average pore diameter of ink absorbing member 8 at this location smaller than the average pore diameter of absorbing body 8 at locations not adjacent inward projecting portion 11. This reduction in the average pore diameter in the vicinity of inward projecting portion 11 increases the capillary force, assisting the ink flow to ink supply port 10. Mesh filter 34 is positioned at the end of inwardly projecting portion 11 to assist in preventing particles and air bubbles from entering the ink supply port. Outward projecting portion 12 positions ink cartridge main body 1 by engaging a plurality of ribs 13 arranged on the circumferential surface of ink cartridge main body 1 with an annular positioning projected edge 33 disposed on the back of the recording head and also aids in connecting ink supply port 10 to ink supply needle 31.

A stepped insertion hole 14 in outward projecting portion 12 is dimensioned to receive a self-aligning ring 20 (described below). In addition, a through-hole 16 serving as an ink through-hole (part of the ink supply port) is provided in inward projecting portion 11. Stepped insertion hole 14 and through-hole 16 are formed coaxially so as to communicate with each other when ink cartridge main body 1 is coupled with ink supply needle 31 of the recording head.

Self-aligning ring 20 will now be described with reference to FIG. 1. Self-aligning ring 20 is made of a flexible resin material and comprises three distinct portions. A ring-like annular needle seal 21 (the first seal) having advantageously a circular form in section is coupled with a ring-like annular port seal 22 (the second seal) having advantageously a circular form in section by a thin truncated conical connecting ring 23 that is thinner than annular needle seal 21 or annular port seal 22 in the axial direction. The inner diameter of annular needle seal 21 is slightly smaller than the outer diameter of ink supply needle 31. The outer di-

iameter of annular port seal 22 is slightly larger than the inner diameter of an entrance portion 14a of stepped insertion hole 14.

A ring-like movable bush 24 having advantageously an L-shaped form in cross section is fitted adjacent annular needle seal 21 from outside so as to suppress the expansion of needle seal 21. The inner diameter of movable bush 24 is substantially smaller than the inner diameter of a portion 14b of stepped insertion hole 14. In addition, a ring-like fixed bush 25 having advantageously an L-shaped form in section is positioned within annular port seal 22 so as to insure fixed bush 25 remains in contact with the inner surface of entrance portion 14a of stepped insertion hole 14. Fixed bush 25 is dimensioned so that the inner end of fixed bush 25 does not come in contact with needle seal 21. Fixed bush 25 guides ink supply needle 31 into stepped insertion hole 14 during insertion. Fixed bush 25 is mounted in such a manner that movable bush 24 is in sliding contact with stepped portion 15 within stepped insertion hole 14 and that fixed bush 25 is fitted into entrance portion 14a of insertion hole 14. Projections 24a which preferably are radially extending projected bars 24a are formed on the inner end surface 9 of movable bush 24 and are maintained in sliding contact with stepped portion 15 within stepped insertion hole 14. When ink is injected into ink cartridge main body 1, ink cartridge main body 1 is evacuated to a negative pressure. A plurality of through-holes 24b are formed between projected bars 24a of movable bush 24 so that essentially all of the air within stepped insertion hole 14 can be released from around self-aligning ring 20 through through-holes 24b between the projected bars 24a. Additional through holes 25a are formed in fixed bush 25 for the same purpose. The releasing of the air in this manner prevents the ink charging pressure from causing self-aligning ring 20 from being detached from insertion hole 14. In effect, during injection of the ink into ink cartridge body 1 under negative pressure, ink essentially occupies the portion of insertion hole 14 not occupied by self-aligning ring 20, movable bush 24, and fixed bush 25.

First seal member 9a in Fig. 2 which can be a sheet of seals the opening end of ink charging port 3, and second seal member 17 in FIG. 1 seals the opening end of ink supply port 10, and is penetrated by ink supply needle 31 during mounting of the ink supply cartridge.

An electrode 35 extends through a bore 36 in a wall of ink cartridge body 1 and serves as one electrode of an ink exhaustion sensor to inform the user that the ink cartridge requires replacement. An O-ring 37 prevents escape of ink through bore 36.

The procedure for attaching ink cartridge main body 1 to a recording head will now be described. Ink cartridge main body 1 is coupled with the recording head in such a manner so as to align ink supply port

10 with ink supply needle 31. Ink supply needle 31 is inserted into ink supply port 10 while piercing seal member 17 that seals ink supply port 10. Ink supply needle 31 then enters into through-hole 16 and is hermetically fitted with movable bush 24. Simultaneously therewith, ribs 13 disposed around the circumference of the outward projecting portion 12 are fitted into annular positioning projected edge 33a of positioning member 33 disposed on the recording head to thereby fix ink cartridge main body 1 in position. Ink cartridge main body 1 is attached to the recording head so as to align ink supply needle 31 with positioning projected edge 33 even if ink supply needle 31 is not projected precisely coaxial with through-hole 16, or if ink supply needle 31 does not project precisely perpendicularly from the recording head. As shown in FIG. 3, ink supply needle 31 is hermetically fitted to needle seal 21 even if not properly situated without greatly deforming needle seal 21. Needle seal 21 moves with movable bush 24 along stepped portion 15 within insertion hole 14 upon insertion of tapered tip portion 32 of ink supply needle 31, and thin conical connecting ring 23 is deformed and displaced in the radial direction outward. Thus, ink supply needle 31 is correctly fitted regardless of the precise position or angle of ink supply needle 31. Reference is now made to FIG. 3 which depicts the positioning of the movable bush 24 and self-aligning ring 20 when an ink supply needle 31 is not aligned with the axis of insertion hole 14.

Reference is now made to FIGS. 4 and 5 wherein a second embodiment of the present invention is shown, like elements being given like reference numerals. This second embodiment depicts a mechanism for use with color or other multi-ink printers. A cartridge main body 41 has a plurality of ink tanks or compartments 42a, 42b, 42c fixed integrally thereto for containing separate inks, e.g., different color inks. Ink supply ports 50a, 50b, 50c having similar self-aligning rings 20a, 20b, 20c are disposed on the bottoms of ink tanks 42a, 42b, 42c. Each ink tank 42a, 42b and 42c has an air vent sealed by a stopper 6a, 6b and 6c respectively (FIG. 4). The ink changing ports of the three ink tanks or compartments are covered and sealed by sheet member 9'.

In the situation where ink cartridge 41 is attached to a recording head having inconsistent positioning tolerances among ink supply needles 31a, 31b, 31c (FIG. 5), self-aligning rings 20a, 20b, 20c inside the ink supply ports 50a, 50b, 50c are designed so that the misaligned ink supply needles displace the respective needle seals 21 and movable bushes 24 as described above so as to align each needle seal 21 with the position of the corresponding ink supply needle 31a, 31b, 31c while flexing each corresponding thin conical connecting ring 23. This construction thereby prevents the ink from leaking, and permits fitting and retaining each ink supply needle 31a, 31b,

31c hermetically with the corresponding needle seal 21 by only deforming the thin connecting members 23.

It will thus be seen that the objects set forth above, among those made apparent from the preceding description, are efficiently attained and, since certain changes may be made in carrying out the above method without departing from the spirit and scope of the invention, it is intended that all matter contained in the above description shall be interpreted as illustrative and not in a limiting sense.

## Claims

1. An ink cartridge for mounting on at least one ink supply needle (31, 31a, 31b, 31c) of a recording head, comprising:

at least one ink cartridge main body (1, 41)

an ink supply port (10, 50a, 50b, 50c) disposed in a wall of said ink cartridge main body (1, 41) and communicating from the interior to the exterior of said ink cartridge for the flow of ink therethrough, and

a self-aligning ring (20, 20a, 20b, 20c) mounted within said ink supply port (10, 50a, 50b, 50c) and having an interior facing side and an exterior facing side, said self-aligning ring further comprising:

a first annular seal member (21) on the interior facing side of said self-aligning ring (20, 20a, 20b, 20c) and having an inner diameter less than the outer diameter of said ink supply needle (31, 31a, 31b, 31c),

a second annular seal member (22) on the exterior facing side of said self-aligning ring (20, 20a, 20b, 20c) and having an outer diameter greater than the inner diameter of the adjacent region of said ink supply port (10, 50a, 50b, 50c) and

a flexible connecting member (23) coupling said first annular seal member (21) and said second annular seal member (22) to permit essentially lateral displacement of said first annular seal member (21) relative to said second annular seal member (22) in said ink supply port (10, 50a, 50b, 50c).

2. The ink cartridge especially of claim 1, for mounting on a recording head having at least two ink supply needles (31a, 31b, 31c) comprising:

at least two ink cartridge main bodies joined as a unit (41) each ink cartridge main body having an exterior wall,

an ink supply port (50a, 50b, 50c) in said exterior wall of each of said ink cartridge main bodies so as to be in essential registration with one of said ink supply needles (31a, 31b, 31c), said ink supply port communicating from the interior to the ex-

terior of its respective ink cartridge main bodies for the flow of ink therethrough, and a self-aligning ring (20a, 20b, 20c) mounted within each said ink supply port (50a, 50b, 50c) and having an interior facing side and an exterior facing side, each of said self-aligning rings further comprising:

a first annular seal member (21) on the interior facing side of said self-aligning ring (20a, 20b, 20c) and having an inner diameter less than the outer diameter of the associated ink supply needle (31a, 31b, 31c);

a second annular seal member (22) on the exterior facing side of said self-aligning ring (20a, 20b, 20c) and having an outer diameter greater than the inner diameter of the adjacent region of the associated ink supply port (50a, 50b, 50c); and a flexible connecting member (23) coupling said first annular seal member (21) and said second annular seal member (22) to permit essentially lateral displacement of said first annular seal member (21) relative to said second annular seal member (22) in the associated ink supply port (50a, 50b, 50c).

3. The ink cartridge of any one of the preceding claims, wherein said ink cartridge main body (1, 41) has a plurality of walls.

4. The ink cartridge of any one of the preceding claims, further including an annular movable bush (24) having an inner diameter smaller than the outer diameter of said first annular seal member (21) and an outer diameter smaller than the inner diameter of the adjacent region of said ink supply port to limit the expansion of said first annular seal member (21) when the bush (24) is disposed on the outer circumference of said respective first annular seal member (21).

5. The ink cartridge of claim 4, wherein said annular movable bush (24) has an essentially L-shape in cross section, a first arm of said L being engaged by said outer circumference of said first annular seal member (21), a second arm of said L being engaged on the interior side of said first annular seal member.

6. The ink cartridge of any one of the preceding claims, wherein said respective ink supply port (10, 50a, 50b, 50c) is formed with a stepped interior construction defining a region of greater diameter for receiving said self-aligning ring (20, 20a, 20b, 20c) with the interior side of the second arm of the movable bush (24) facing and engaging said interior step of said ink supply port.

7. The ink cartridge of claim 6, wherein said interior

side of said second arm of said movable bush (24) is formed with spaced projections (24a) extending toward and engaging said step.

8. The ink cartridge of claim 7 wherein the projections (24a) are radially extending spaced projections. 5
9. The ink cartridge of any one of claims 4 to 8, wherein said second arm of said movable bush (24) is formed with at least one through hole providing communication between the interior and exterior of said movable bush. 10
10. The ink cartridge of claim 9, wherein said through hole is in a region between said projections. 15
11. The ink cartridge of any one of the preceding claims, further including an annular fixed bush (25) for guiding said respective ink supply needle (31, 31a, 31b, 31c) disposed along the inner circumference of said second annular seal member (22) to engage said second annular seal member against the inner circumference of the adjacent region of said associated ink supply port (10, 50a, 50b, 50c). 20 25
12. The ink cartridge of claim 10 or 11, wherein each of said annular fixed bush (25) has essentially an L-shape in cross-section, a first arm of said L being engaged by said inner circumference of said second annular seal member (22) and a second arm of said L being engaged by the exterior side of said second annular seal member (22). 30 35
13. The ink cartridge of claim 10 to 12, wherein said second arm of said respective fixed bush is formed with at least one through hole (25a) providing communication between the interior and exterior of said fixed bush. 40

45

50

55

FIG. 1

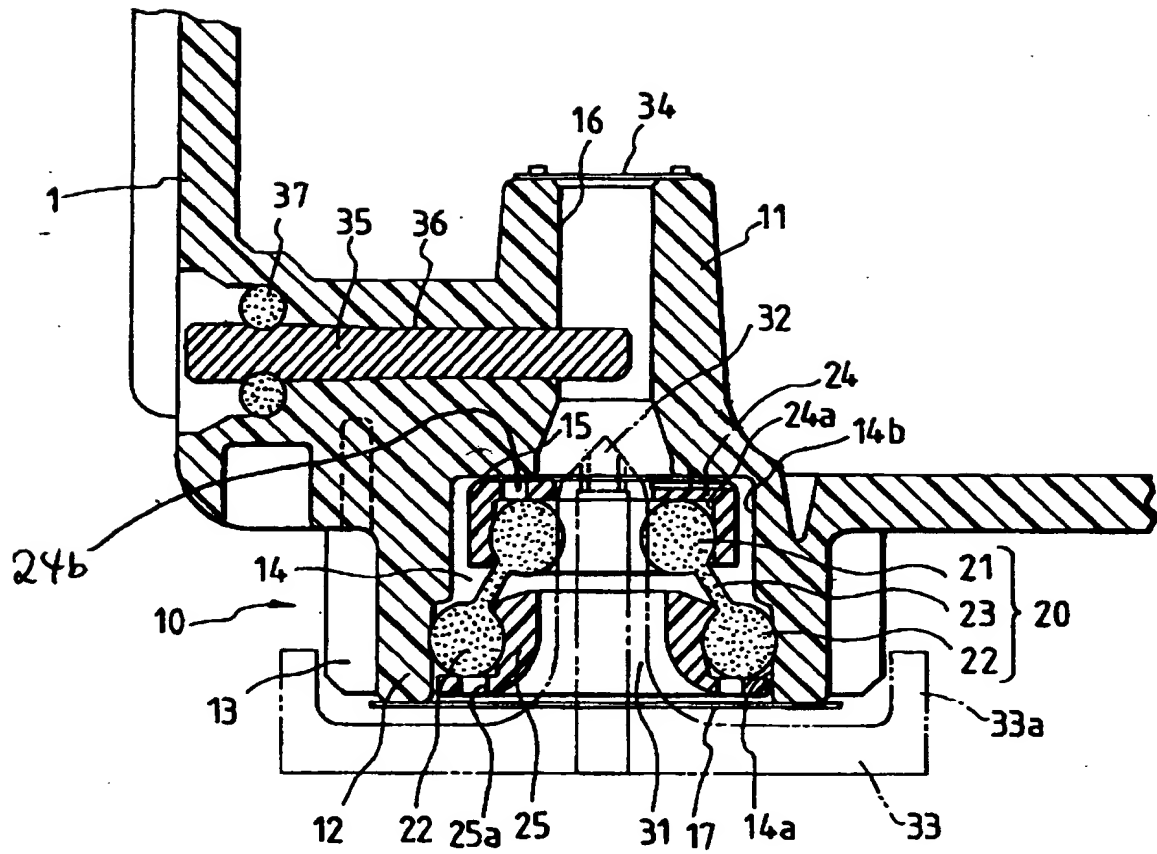




FIG. 2

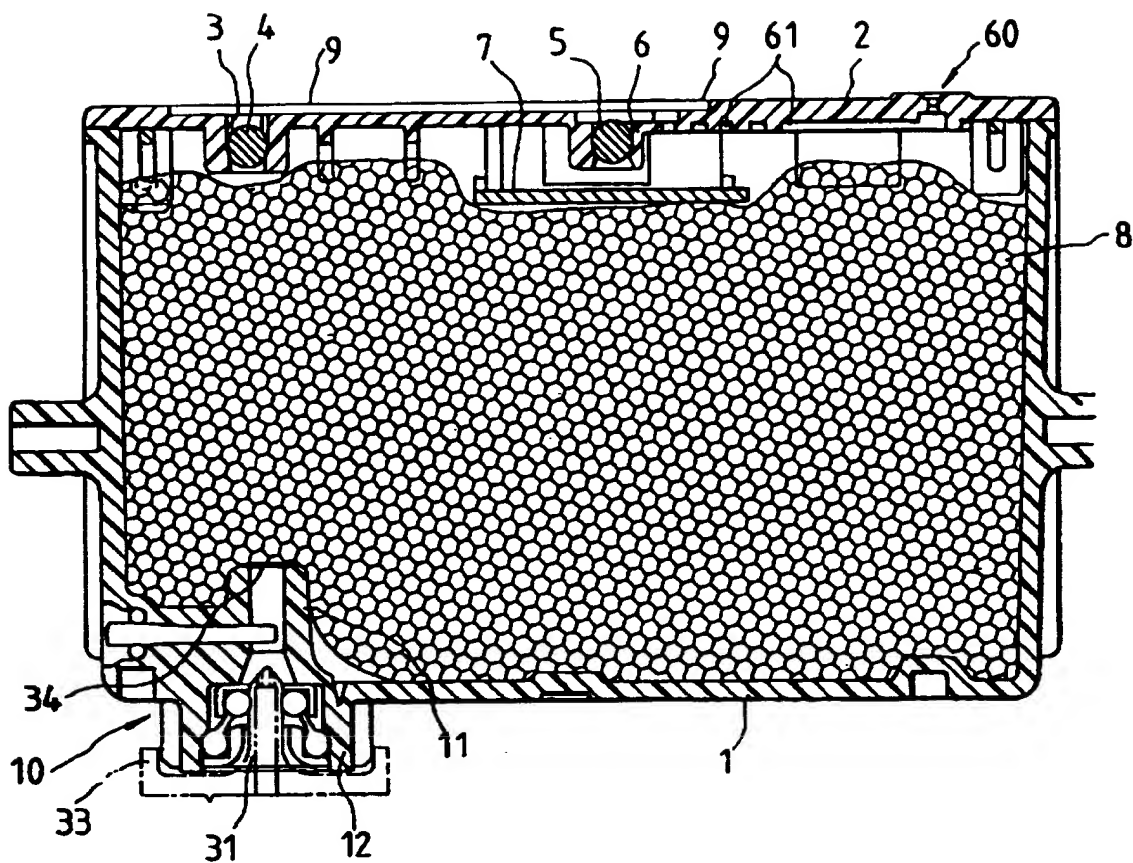


FIG. 3

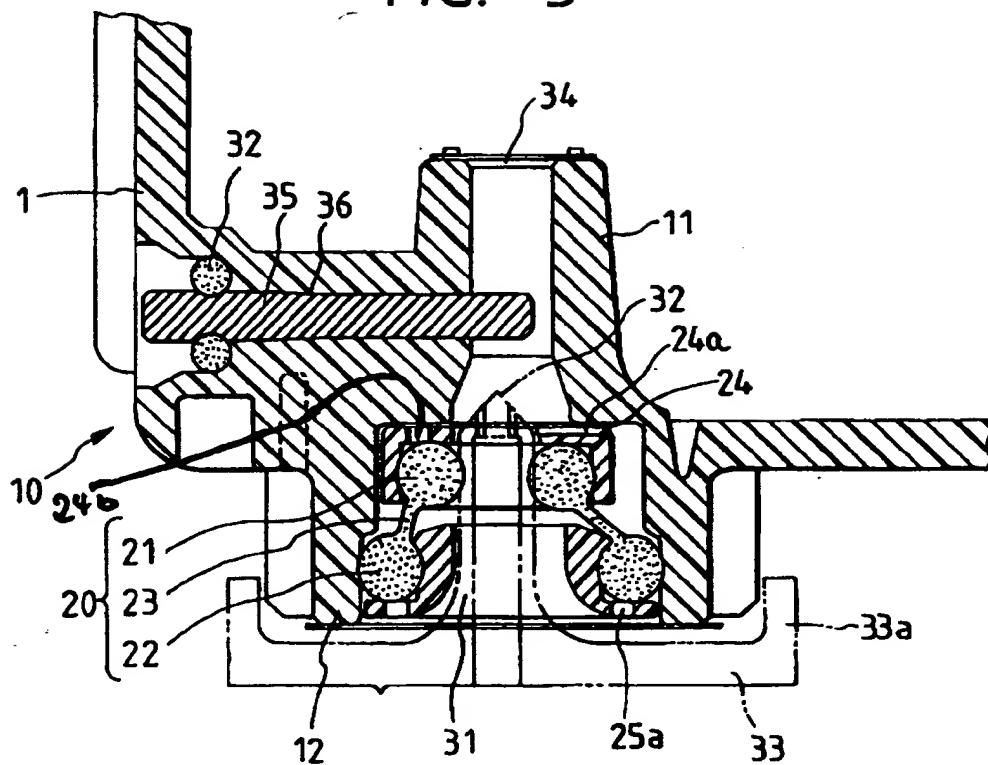


FIG. 4

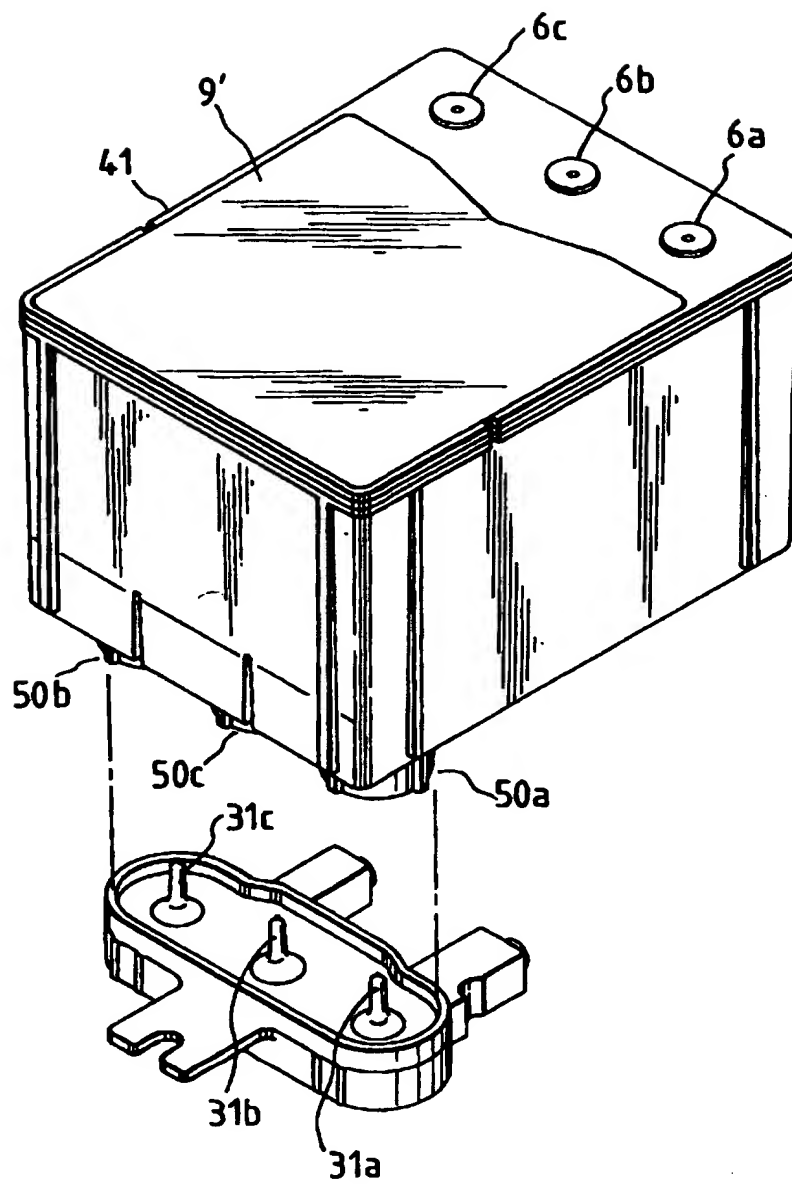


FIG. 5

